

**501R SEALED SYSTEM VIEW**

Ref.	Part No.	Description	Ref.	Part No.	Description
1	6110270	Bolt, #10-32 x 1/4" RD HD	40	3090010	Compressor Base Valve - Fits on 5/16 " OD Tubing
2	3150450	Fan Blade, Evap, Blk, 5 prop, 5 1/2"	41	3150010	Rubber Grommet, Small, 5/8"
3	2604153	Condensate Heater Loop		3150170	Rubber Grommet, Large, 15/16"
4	6200130	Screw, #8-18 x 3/4" Truss HD	42	6240050	Flat Washer, 5/16"
5	3520120	Brass Insert, Fan Bracket	43	6200300	Screw, 5/16-18 x 1-1/2 Hex
6	3220250	Grommet, 3/16" x 7/16" x 9/32"	44	****	Relay
7	0211620	Refrigerator Fan Bracket	45	****	Overload
8	4200720	Evaporator Fan Motor Replacement Components	46	6150410	Nut, 1/4-20
9	4322270	Cabinet Wiring Harness-Madison	47	3150320	Fan Blade, Cond, 5 prop, 7"
	4322410	Cabinet Wiring Harness-Phoenix	48	3210340	Neoprene Silencer, 7/8"
10	4160520	Fan Shroud Assembly	49	4200740	Condenser Fan Motor Replacement Components
11	4251000	Heat Exchanger	50	6200490	Screw, #8-32 x 3/8" Slotted Hex T25
12	3011140	Accumulator	51	3220160	Grommet, 3/16" x 7/16" x 9/32"
13	3130240	Evaporator Coil	52	3520120	Brass Insert, Fan Bracket
14	6200140	Screw, #8-15 x 3/8" Truss HD	53	6200430	Screw, #8-18 x 1/2" PH Type-B Pan Head
15	6120050	Tube Clamp; Plastic, 5/8"	54	2801603	Fan Bracket, Cond
16	6200140	Screw, #8-15 x 3/8" Truss HD	55	6200140	Screw, #8-15 x 3/8" Truss HD
17	1601400	Drain Tube, Wire - 1/2" x 72"	56	4190150	Drain Trough Assembly
18	3220140	Strain Relief Bushing	57	3012560	Control Knob
19	6120050	Tube Clamp; Plastic, 5/8"	58	3012810	Control Indicator
20	6200010	Screw, #10-12 x 3/4" Pan HD	59	6200140	Screw, #8-15 x 3/8" Truss HD
21	3120230	Condenser	60	6200130	Screw, #8-18 x 3/4" Truss HD
22	6200020	Screw, #7-16 x 1/2" Pan HD	61	6200090	Screw, #8-15 x 1-3/4" Truss HD
23	3014230	Filter-Drier, High Side	62	6180010	Pop Rivet, 1/8"
24	3060020	Fan Switch, Normally Open	63	4201260	Control, Refrig
25	3060030	Light Switch, Normally Closed	64	6150320	Nut-Pal, #8-32
26	6110020	Bolt, #10-24 x 3/8" Truss HD	65	3030040	Light Bulb, Long/Narrow; 40 Watt
27	6110020	Bolt, #10-24 x 3/8" Truss HD	66	6220340	Screw Grommet / Stand-off
28	4280510	Condenser Fan Shroud Assembly	67	3050020	Light Socket, 3/4 Double
29	6110020	Bolt, #10-24 x 3/8" Truss HD	68	3030070	Light Bulb, 7W
30	4201670	Service Replacement Compressor	69	3050070	Light Socket
31	0164970	Drain Pan, Plastic	70	4321820	Power Cord
	2604153	Condensate Heater Loop	71	4151040	Control Bracket Assembly
32	0165010	Drain Pan Support	72	0163600	Switch Housing
33	6200010	Screw, #10-12 x 3/4" Pan HD	73	6150160	Nut, #8-32 Hex
34	4322280	Compressor Wiring Harness	75	6110050	Bolt, #8-32 x 3/8" Truss HD
35	****	Running Capacitor	76	6240020	Star Washer, 3/16"
36	****	Compressor Cap Strap	77	4200850	Light Terminator Kit
37	****	Compressor Cap			
38	1801000	Nylon Compressor Mount			
39	NLA	Valve Cap - See 3090010; 3090100; 3090210; 3090220			

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