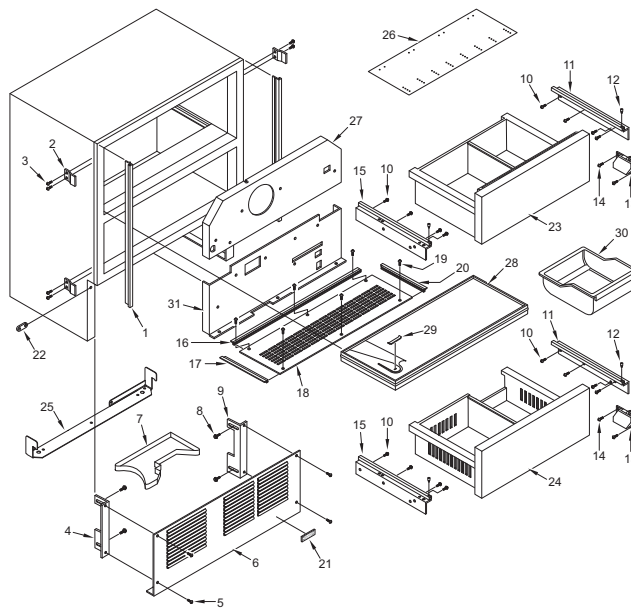




# Service Parts Manual



## *Integrated (700-3 BASE) Series*





**INTRODUCTION**

This Service Parts Manual has been compiled with the latest service parts information. You may see the following in or after part descriptions:

(See SN Breaks) = See Serial Number Breaks in Price List  
, B = carBon Unit  
, P = Platinum Unit

**TECHNICAL ASSISTANCE**

If you should have any questions regarding a Sub-Zero appliance and/or this manual, please contact:

*Sub-Zero, Inc.  
ATTN: Service Department  
P.O. Box 44988  
Madison, WI 53744 - 4988*

*Customer Assistance  
Phone #: (800) 222 - 7820  
Facsimile #: (608) 441 - 5887*

*Technical Assistance  
(For Technicians in Customer's Homes Only)  
Phone #: (800) 919 - 8324*

*Warranty Claims  
Phone #: (800) 222 - 7820  
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*Service Department e-mail Address:  
customerservice@subzero.com*

*Office Hours:  
7:00 AM to 7:00 PM Central Time  
Monday through Friday*

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**This manual is designed to be used by Authorized Service Personnel only. Sub-Zero, Inc. assumes no responsibility for any repairs made to Sub-Zero appliances by anyone other than Authorized Service Technicians.**

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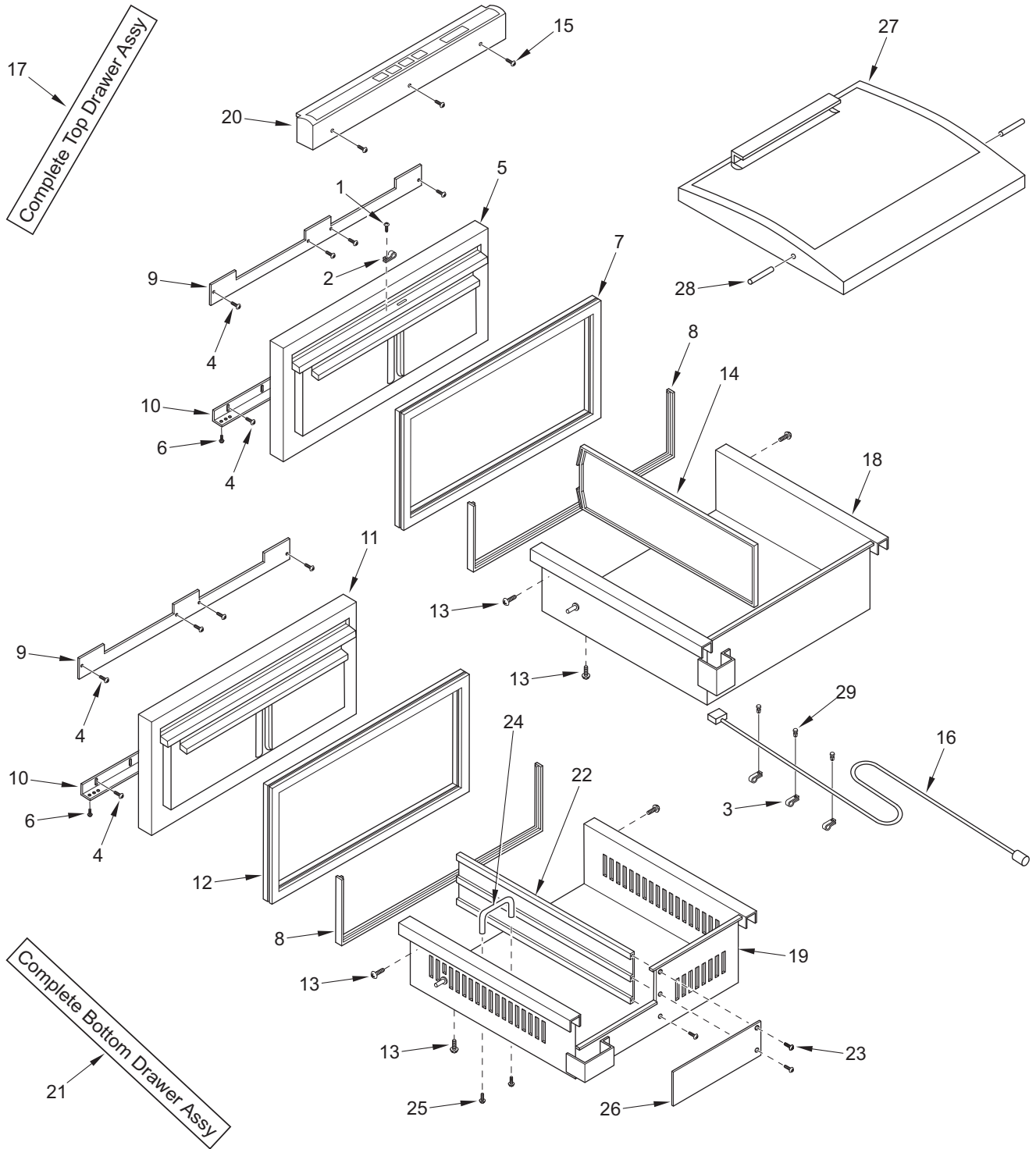


### 700BC/I-3 DRAWER PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	6200080	Screw, #8-15 x 1/2" Truss HD
2	6120190	Tube Clamp, Steel, 3/16"
3	6120280	Clamp, Tube Nylon 3/16"
4	6200720	Screw, #8-18 x 1/2 PH Truss HD
5	4131730	Upper Drawer Front Assy
6	6201500	Screw, #10X3/4 Drill PH Hex Was
7	3212220	Gasket, Drawer-UPR
8	3211560	Seal, Tub White 37-5/8"
9	3421930	Bracket, Door Panel-Upper
10	3421940	Bracket, Door Panel-Lower
11	4131750	Lower Drawer Front Assy
12	3212230	Gasket, Drawer-LWR
13	6200110	Screw, #10-12 x 5/8" Truss SS
14	3601340	Divider, Top Drawer
15	6200700	Screw, #6-20 x 5/8" PH Flat HD SS
16	3025480	Wire Harness, Display Flexible
17	4135290	Drawer Assy, UPR
18	3414470	Tub, Upper Ref Drw Closer Front
19	3414210	Tub, Lower Drawer
20	4162762	Panel Assy, Control 700BC Svce
	7004230	Panel Assy, Control 700BC Svce (RoHS)
21	4135310	Drawer Assy, LWR
22	3601420	Divider, Ice Drawer
23	6200710	Screw, #8-18X3/8" Fillister HD
24	3511040	3" Wire Pull (units with IM only)
25	6200080	Screw, #8-15X1/2" Truss HD (units with IM only)
	3550400	Hole Plug (units w/o IM only)
26	3414230	Filler Plate, Drawer tub
27	3470320	Lid Assy, Crisper
28	3412240	Pin, Crisper
29	6180340	Snap Rivet, Plastic White 13/64

**NOTE:** Drawer panels on this model are a sales accessory. For part numbers of complete door panel sets or components of the door panel sets, contact the factory.

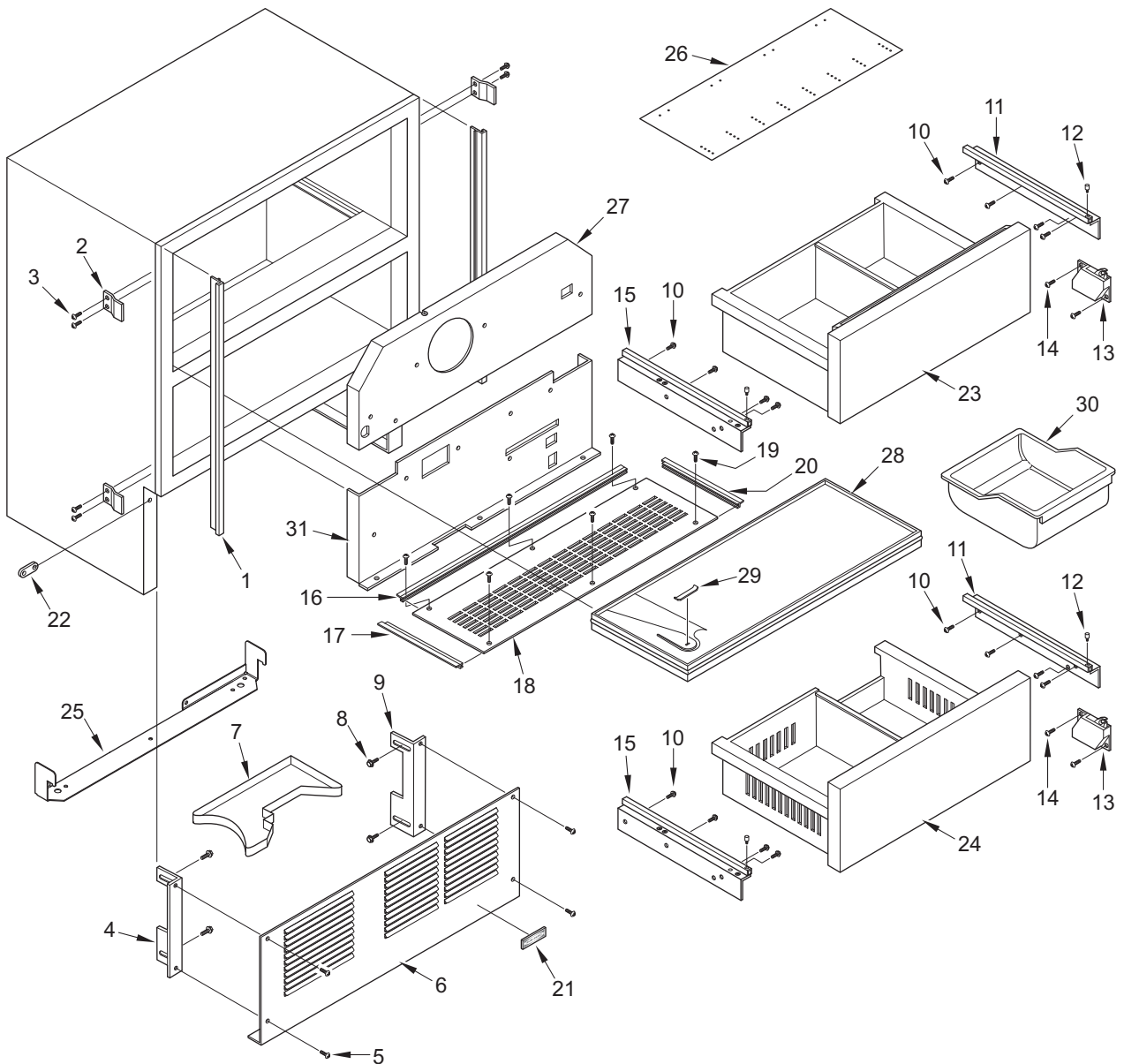
**700BC/I-3 DRAWER VIEW**



**700BC/I-3 COSMETIC PARTS LIST**

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	3516020	Molding, Side
2	3421510	Bracket, Ref to Cab
3	6201180	Screw, Tapping, #8 x 1/2" PH FL HD
4	0167662	Kickplate Brkt,LH
5	6200050	Screw, #10-12 x 1/2" Pan HD
6	3530430	Grille, Kickplate
7	0167450	Pan, Drain TB & UC
8	6200780	Screw, #10-24 x 1/2" PH Hex
9	0167661	Kickplate Brkt,RH
10	6202030	Screw, 1/4-20 x 1/2" But HD, Patchlk
11	4134430	Drawer Assy, Slide-RH
12	3550720	Pin, White Thread
13	3541020	Closer, Drawer
14	6200110	Screw, #10-12 x 5/8" Truss SS
15	4134440	Drawer Assy, Slide-LH
16	3211493	Sump Cover Seal-Back
17	3211492	Sump Cover Seal-LS
18	4151900	Evap. Sump Cover Assy. (Incl. Seals)
19	6200080	Screw, #8-15 x 1/2" Truss HD
20	3211491	Sump Cover Seal-RS
21	3580170	Nameplate
22	3421460	Bracket-Unit to Unit
23	NA	See Drawer View & Drawer Parts List
24	NA	See Drawer View & Drawer Parts List
25	0167550	Bracket, Anti Tip
26	3754220	Door Panel Drilling Template
27	0235501	Srvc, Shroud, Upper Fan
28	4152160	Divider Assy, Mullion/Wire Tray
29	3450780	Clip, Wire
30	3414220	Bucket, Ice
31	0235491	Srvc, Air Duct, Lower

700BC/I-3 COSMETIC VIEW



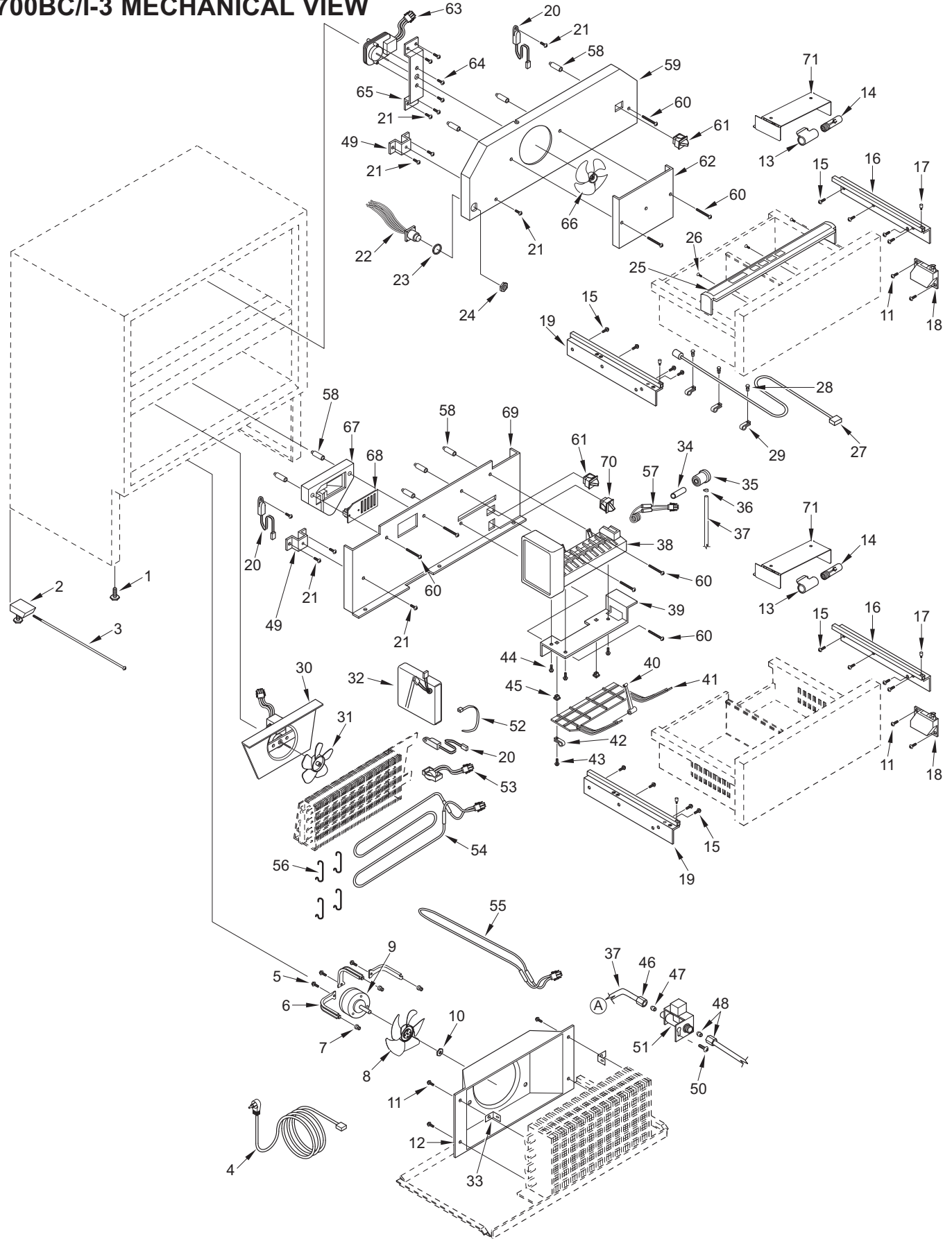


700BC/I-3 MECHANICAL PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>	<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	3570060	Bolt, Leveler 3/8-16X2-1/8	38	4200520	Modular Icemaker
2	4202000	Rear Leveler Assembly			(See IM Breakdown at back of this parts manual)
3	3421500	Adjusting Rod	39	0261880	Bracket, Icemaker
4	7002603	Cord, Power Svce	40	3421070	Rod, Connecting
5	6201000	Screw #8-32X3/8 Thread Forming	41	3140300	Arm, Icemaker Cntrl
6	0261150	Bracket, Cond Fan Mtg	42	6120280	Clamp, Tube Nylon 3/16"
7	3220360	Grommet, Mtg Brkt	43	6200080	Screw, #8-15 x 1/2" Truss HD
8	3150800	Blade, Condenser FW-SW	44	6201000	Screw #8-32X3/8 Thread Forming
9	4200740	Motor Pkg, Cond Fan	45	6220220	Screw Grommet, 1/32 x 3/8" SQ
10	6150410	Nut, 1/4-20	46	3520030	Icemaker Nylon Nut, 1/4"
11	6200030	Screw, #10-12 x 5/8", Truss CP	47	3520050	Brass Insert, Solenoid
12	4281320	Shroud Assy, Cond Fan	48	3520470	PCKG, Valve Fitting
13	3050220	Socket, Light Int Base Sngl		3024910	Tube,Plstc Water Pex (See SN Breaks)
14	3030060	Bulb, Light 25W 1X2-1/2	49	0167691	Bracket, Grounding
15	6202030	Screw, 1/4-20X1/2 But HD, Patchlk	50	6200780	Screw, #10-24X1/2" PH Hex Washer
16	4134430	Drawer Assy, Slide-RH	51	4202790	Water Valve (See SN Breaks)
17	3550720	Pin, White Thread		7004267	Valve,Water QC Svce (See SN Breaks)
18	3541020	Closer, Drawer	52	6120450	Locking Cable Tie 9.7" BLK
19	4134440	Drawer Assy, Slide-LH	53	3082090	Terminator, Defrost
20	4204150	Thermistor, ASM Srvc Pkg	54	3070020	Heater, Defrost
21	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	55	3013540	Heater, Drain Tube
22	4204020	Wire Harness, Display Replacement	56	1801100	Clip, SS Heater Blower
23	6160370	Gasket, Rubber 13/16 MP3	57	3070210	Heater, Fill Tube
24	6151010	Nut, Plastic 13/16-28 UNS	58	6160310	Standoff, Nylon 1"
25	4162761	Control Panel Assy, BC	59	0235500	Shroud, Upper Fan
26	6200700	Screw, #6-20 x 5/8" PH Flat HD SS	60	6201120	Screw, #8-18 X 2 Truss Hd
27	3025480	Wire Harness, Display Flexible	61	3060140	SPST Light Switch
28	6180340	Snap Rivet, Plastic White 13/64	62	0213001	Diffuser, Fan Upper
29	6120280	Clamp, Tube Nylon 3/16"	63	4200170	Ref Fan Motor Repl Components
30	4201940	Evap Fan Motor Assy	64	6110270	Bolt, #10-32 x 1/4" RD HD
31	3150060	Blade, Fan 5-Prop 5-1/2"	65	0212540	Bracket, Fan (SRVC Brkt)
32	7002875	Control Assy, Base Main Board Svce	66	3150640	Fan Blade, Evaporator
	7004666	Control Assy, Main Svce (RoHS)	67	3150920	Mount, Baffle Insulator
33	3450290	Bracket, Angle #8a	68	3014140	Control, Baffle
34	2605405	Tube, Extension Fill	69	0235490	Air Duct, Lower
35	1607600	Tube, Inlet	70	3060130	SPST Fan/Icemaker Switch
36	6220470	Fill Tube Clamp	71	7006006	Bracket, Light Svce
37	2600617	Plastic Water Line (See SN Breaks)			
	3026450	Tube,Plstc Water Pex (See SN Breaks)			



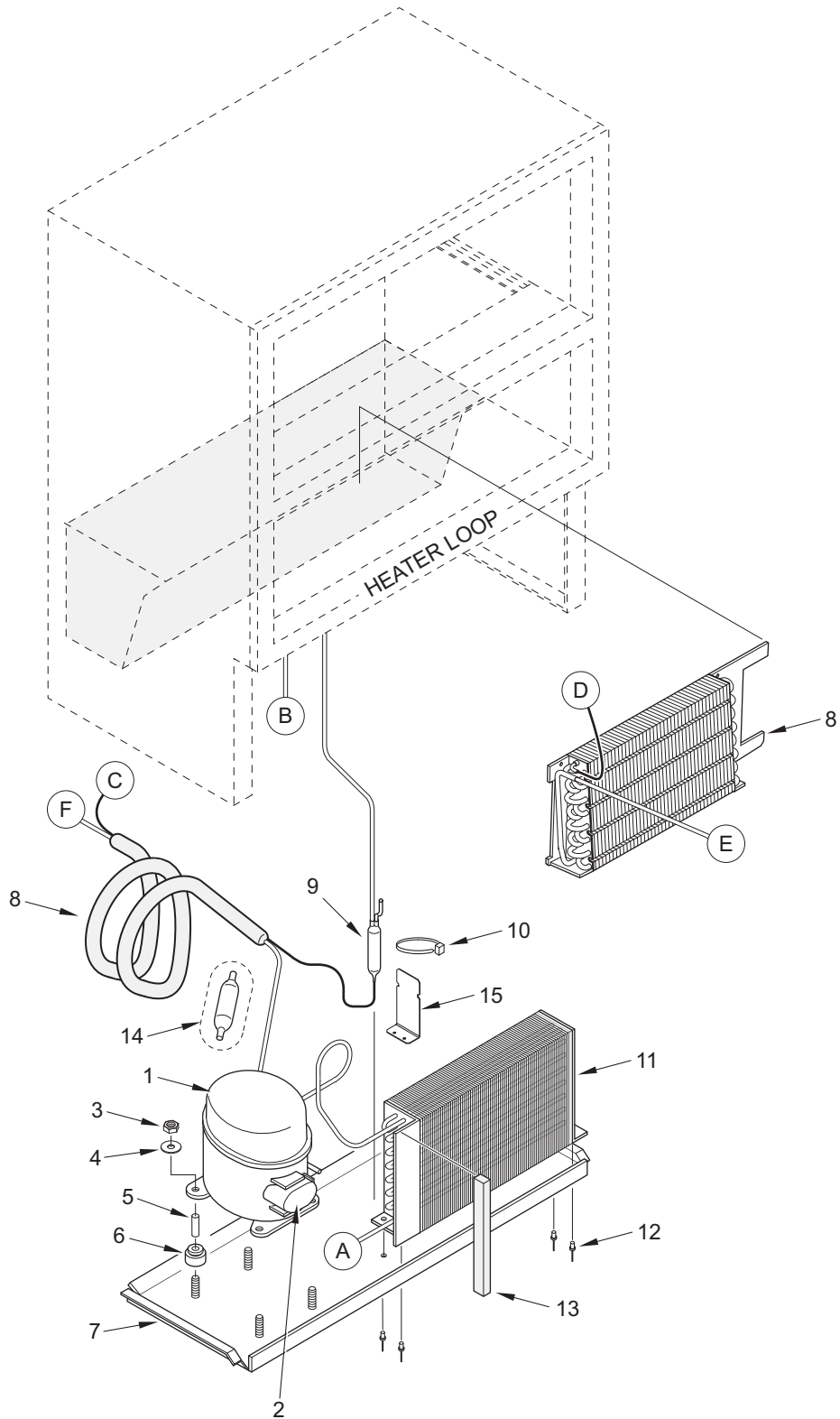
**700BC/I-3 MECHANICAL VIEW**



**700BC/I-3 SEALED SYSTEM PARTS LIST**

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	7002345	Compressor Assy, EGUS70HLP Svce
2	3112621	Electrical Assy, EGUS70HLP (Used with EGUS70HLP Comp.)
	3112214	Electrical Assy, EGU70 (Used with EGU70HLC Comp.)
	3111350	Relay, (8EA403) (Used with FGS70HA Comp.)
	3111380	Overload, (4TM283ULB) (Used with FGS70HA Comp.)
	7005578	Capacitor, 12 Mf Svce (Used with EGUS70HLP Comp.)
	3111270	Capacitor (20Mf) (Used with EGU70HLC & FGS70HA Comp's.)
	7005579	Term Cvr Spring, EGZ80 Svce (Used w/EGUS70HLP & EGU70HLC)
3	6150220	Nut, 5/16-18 Hex Zinc
4	6240050	Flat Washer, 5/16"
5	6160070	Sleeve, 5/16 x 7/16 x 7/8"
6	3150170	Rubber Grommet, Large, 15/16"
7	4311120	Tray, Unit Assy
8	4204240	Evap/Heat Exchanger Assy, Freezer
9	3014230	Filter-Drier, High Side
10	6120170	Locking Cable Tie, Red, 11-1/2"
11	7002551	Condenser, Svce
12	6180040	Pop Rivet, 3/16X1/8 Grip
13	6230370	Adhesive Back Foam Strip, 1 x 1/2
14	3014100	Suction Line Drier (Service Only)
15	7005783	Bracket, Drier Svce

700BC/I-3 SEALED SYSTEM VIEW

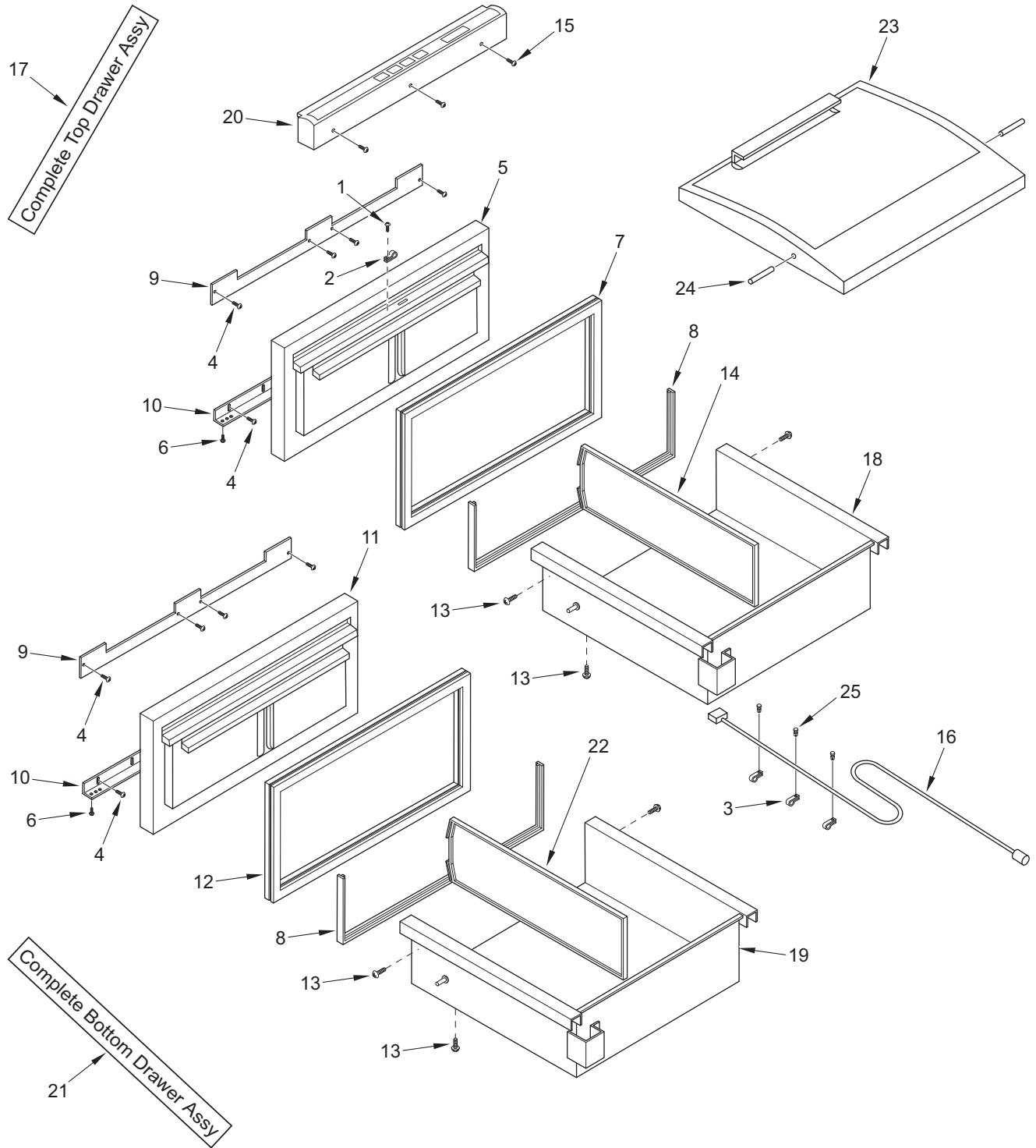


**700BR-3 DRAWER VIEW PARTS LIST**

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	6110280	Bolt, #10-24 x 3/4", Round Head
2	6120190	Tube Clamp, Steel, 3/16"
3	6120280	Clamp, Tube Nylon 3/16"
4	6200720	Screw, #8-18 x 1/2 PH Truss HD
5	4131730	Upper Drawer Front Assy
6	6201500	Screw, #10X3/4 Drill PH Hex Was
7	3212220	Gasket, Drawer-UPR
8	3211560	Seal, Tub White 37-5/8"
9	3421930	Bracket, Door Panel-Upper
10	3421940	Bracket, Door Panel-Lower
11	4131740	Lower Drawer Front Assy
12	3212230	Gasket, Drawer-LWR
13	6200110	Screw, #10-12 x 5/8" Truss SS
14	3601340	Upper Drawer Divider
15	6200700	Screw, #6-20 x 5/8" PH Flat HD SS
16	3025480	Wiring Harness, Display Flexible
17	4135581	Drawer Assy, Top Service
18	3414470	Tub, Upper Ref Drw Closer Front
19	3414070	Tub, Lwr Drawer
20	4163041	Panel Assy, Control 700BR Svce
	7004253	Panel Assy, Control 700BR Svce (RoHS)
21	4135591	Drawer Assy, Lwr Service
22	3601350	Lower Drawer Divider
23	3470320	Lid Assy, Crisper
24	3412240	Pin, Crisper (2)
25	6180340	Snap Rivet, Plastic White 13/64

**NOTE:** Drawer panels on this model are a sales accessory. For part numbers of complete door panel sets or components of the door panel sets, contact the factory.

**700BR-3 DRAWER VIEW**

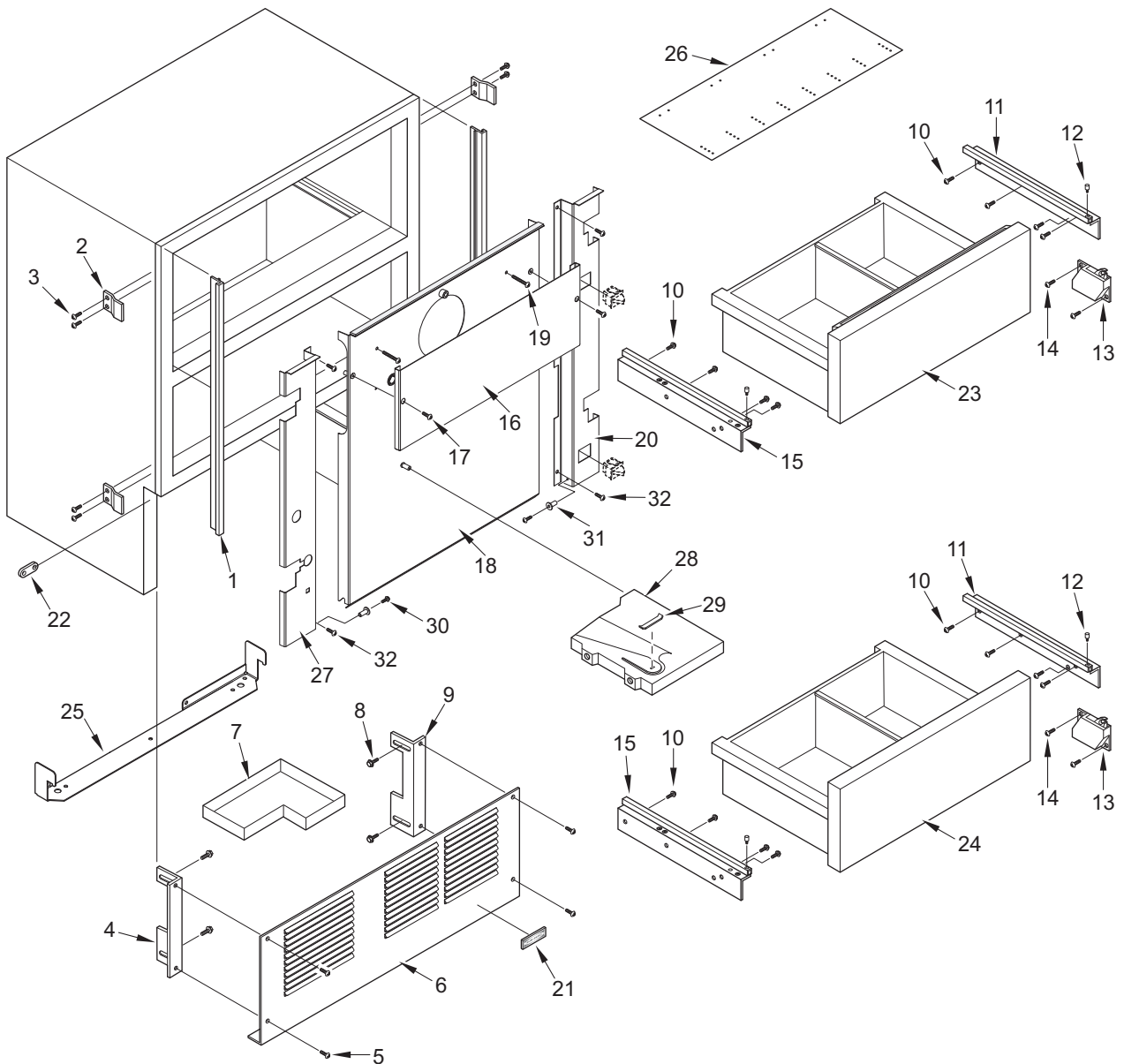




## 700BR-3 COSMETIC VIEW PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	3516020	Molding, Side
2	3421510	Bracket, Ref to Cab
3	6200720	Screw, Tap, #8 x 1/2" PH FL HD
4	0167661	Kickplate Brkt,RH
	0167662	Kickplate Brkt,LH
	6200780	Screw, #10-24 x 1/2" PH Hex
5	6200050	Screw, #10-12 x 1/2" Pan HD
6	3530430	Grille, Kickplate
7	0263080	Drain Pan, 700
8	6200780	Screw, #10-24 x 1/2" PH Hex
9	0167661	Kickplate Brkt,RH
10	6202030	Screw, 1/4-20 x 1/2" But HD, Patchlk
11	4134430	Drawer Assy, Slide-RH
12	3550720	Pin, White Thread
13	3541020	Closer, Drawer
14	6200110	Screw, #10-12 x 5/8" Truss SS
15	4134440	Drawer Assy, Slide-LH
16	0213341	Diffuser, Fan
17	6202010	Screw, #6-32X1/2 PH PAN HD S
18	4152301	Cold Plate Assy, Srvc
19	6201010	Screw, #8-15 x 2" Pan Head
20	0150381	False Wall, RH Srvc
21	3580170	Nameplate
22	3421460	Bracket-Unit to Unit
23	NA	See Drawer View & Drawer Parts List
24	NA	See Drawer View & Drawer Parts List
25	0167550	Bracket, Anti Tip
26	3754220	Door Panel Drilling Template
27	0150371	False Wall, LH Srvc
28	0233491	Wire Tray
29	3450780	Clip, Wire
30	6201330	Screw, #8 PH-Pan Head 1"
31	3520420	Insert / Diffuser Stand-off
32	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd

700BR-3 COSMETIC VIEW



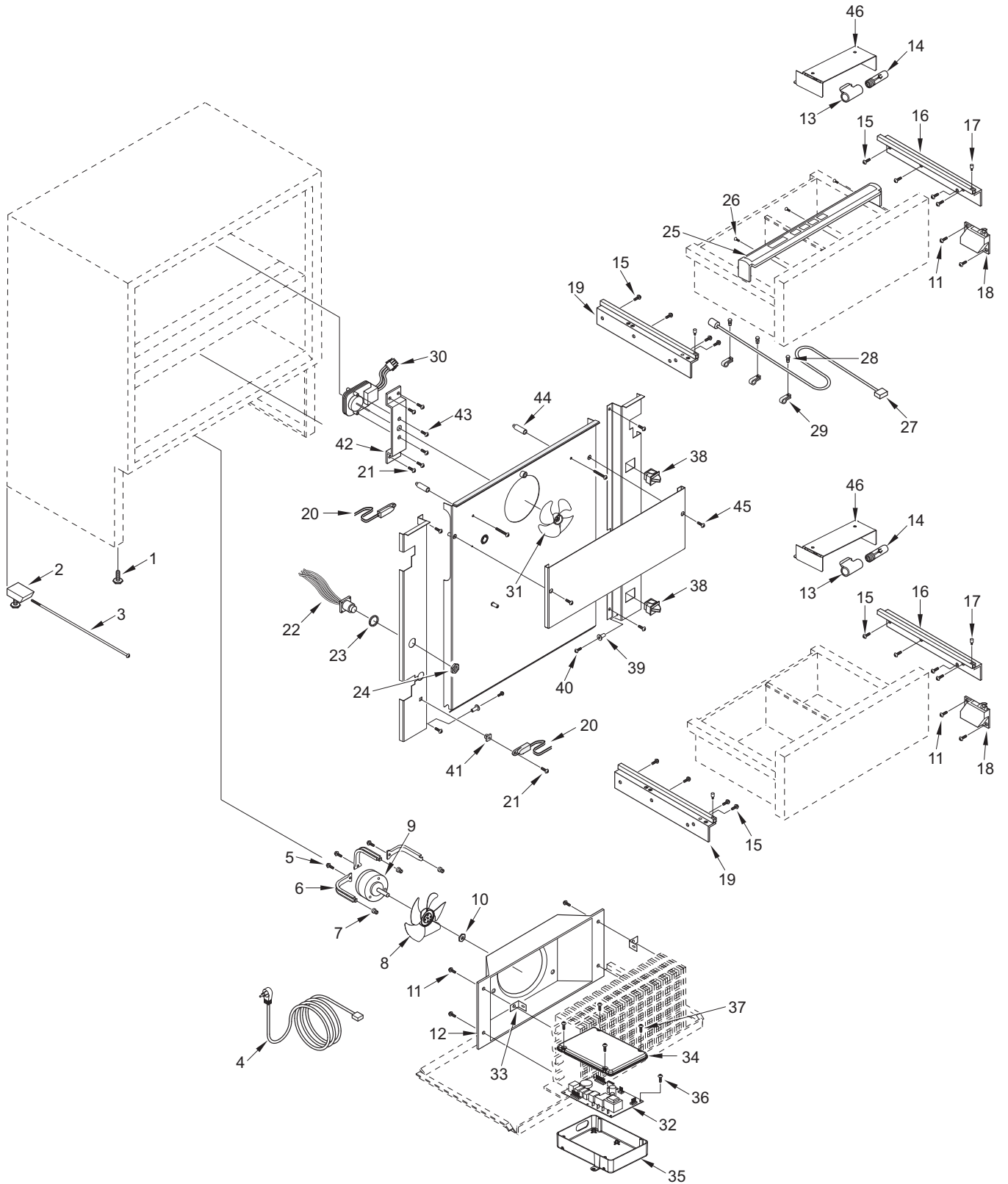


**700BR-3 MECHANICAL VIEW PARTS LIST**

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>	<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	3570060	Bolt, Leveler 3/8-16X2-1/8	24	6151010	Nut, Plastic 13/16-28 UNS
2	4202000	Rear Leveler Assembly	25	4163041	Cntrl Panel Assy,700BR Srvc
3	3421500	Adjusting Rod	26	6200700	Screw, #6-20 x 5/8" PH Flat HD SS
4	7002603	Cord, Power Svce	27	3025480	Wire Harness, Display Flexible
5	6201000	Screw #8-32X3/8 Thread Forming	28	6180340	Snap Rivet, Plastic White 13/64
6	0261150	Bracket, Cond Fan Mtg	29	6120280	Clamp, Tube Nylon 3/16"
7	3220360	Grommet, Mtg Brkt	30	4220801	Motor Ass, Evap Fan
8	3150800	Blade, Condenser FW-SW	31	3150640	Fan Blade, Evaporator
9	4200740	Motor Pkg, Cond Fan	32	7002876	Control, Main Board Svce
10	6150410	Nut, 1/4-20		7004664	Control, Main Board Svce (RoHS)
11	6200030	Screw, #10-12 x 5/8", Truss CP	33	3450290	Bracket, Angle #8a
12	4281320	Shroud Assy, Cond Fan	34	3412490	Cover, Cntrl Housing
13	3050220	Socket, Light Int Base Sngl	35	3412540	Housing, Control
14	3030060	Bulb, Light 25W 1X2-1/2	36	6200140	Screw, #8-15 x 3/8" Truss HD
15	6202030	Screw, 1/4-20X1/2 But HD, Patchlk	37	6200280	Screw, #8-18 x 1" Pan Head
16	4134430	Drawer Assy, Slide-RH	38	3060140	Switch, Light
17	3550720	Pin, White Thread	39	3520420	Insert / Diffuser Stand-off
18	3541020	Closer, Drawer	40	6201330	Screw, #8 PH-Pan Head 1"
19	4134440	Drawer Assy, Slide-LH	41	6220220	Screw Grommet, 1/32 x 3/8" SQ
20	4204150	Thermistor, ASM Srvc Pkg	42	0212330	Bracket, Evap Fan Motor
21	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	43	6110270	Bolt, #10-32 x 1/4" RD HD
22	4204020	Wire Harness, Display Replacement	44	6160310	Standoff, Nylon 1"
23	6160370	Gasket, Rubber 13/16 MP3	45	6202070	Screw,#6-32X1/2 PH RD HD Zinc
			46	7006006	Bracket, Light Svce



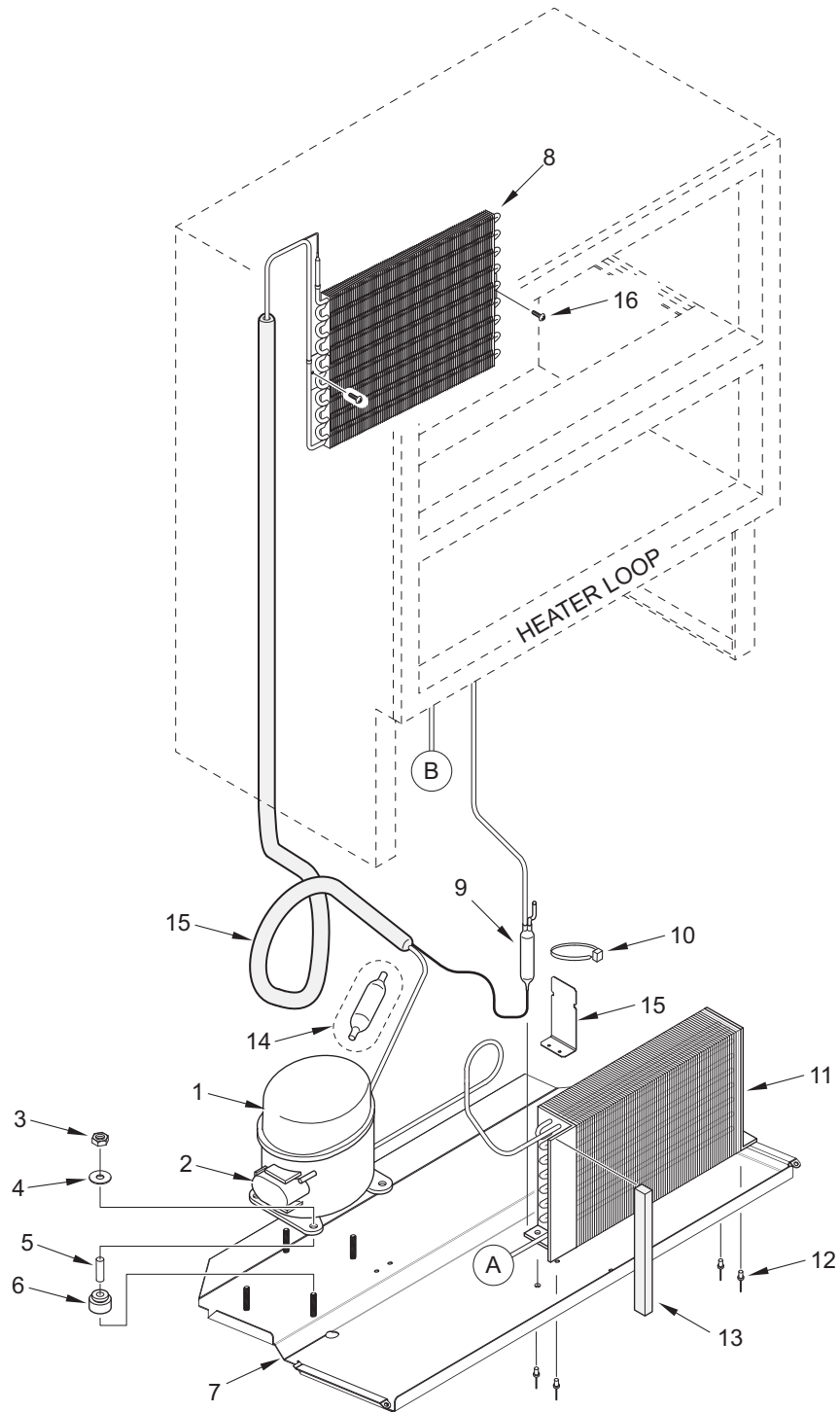
700BR-3 MECHANICAL VIEW



**700BR-3 SEALED SYSTEM VIEW PARTS LIST**

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	4201880	Service Compressor, Ref. (EMI30HER)
2	3112211	Electrical Assy, EMU30HSC (Used w/Production EMU30HSC Comp)
	7005578	Capacitor, 12 Mf Svce (Used w/Production EMU30HSC Comp)
	3111370	Relay, EMB 1351400 OR 213514008 (Used w/EMI30HSC Srvc Comp)
	3111410	Overload, (4TM734LFB) (Used w/EMI30HSC Srvc Comp)
3	6150220	Nut, 5/16-18 Hex Zinc
4	6240050	Flat Washer, 5/16"
5	6160070	Sleeve, 5/16 x 7/16 x 7/8"
6	3150170	Rubber Grommet, Large, 15/16"
7	NA	Unit Tray Assy (Special Order, Contact Factory)
8	3130640	Evaporator, Ref
9	3014230	Filter-Drier, High Side
10	6120170	Locking Cable Tie, Red, 11-1/2"
11	3120431	Condenser, Wire on Tube
12	6180040	Pop Rivet, 3/16X1/8 Grip
13	6230370	Adhesive Back Foam Strip, 1 x 1/2
14	3014100	Suction Line Drier (Service Only)
15	4251670	Heat Exch, Lower
16	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
15	7005783	Bracket, Drier Svce

700BR-3 SEALED SYSTEM VIEW



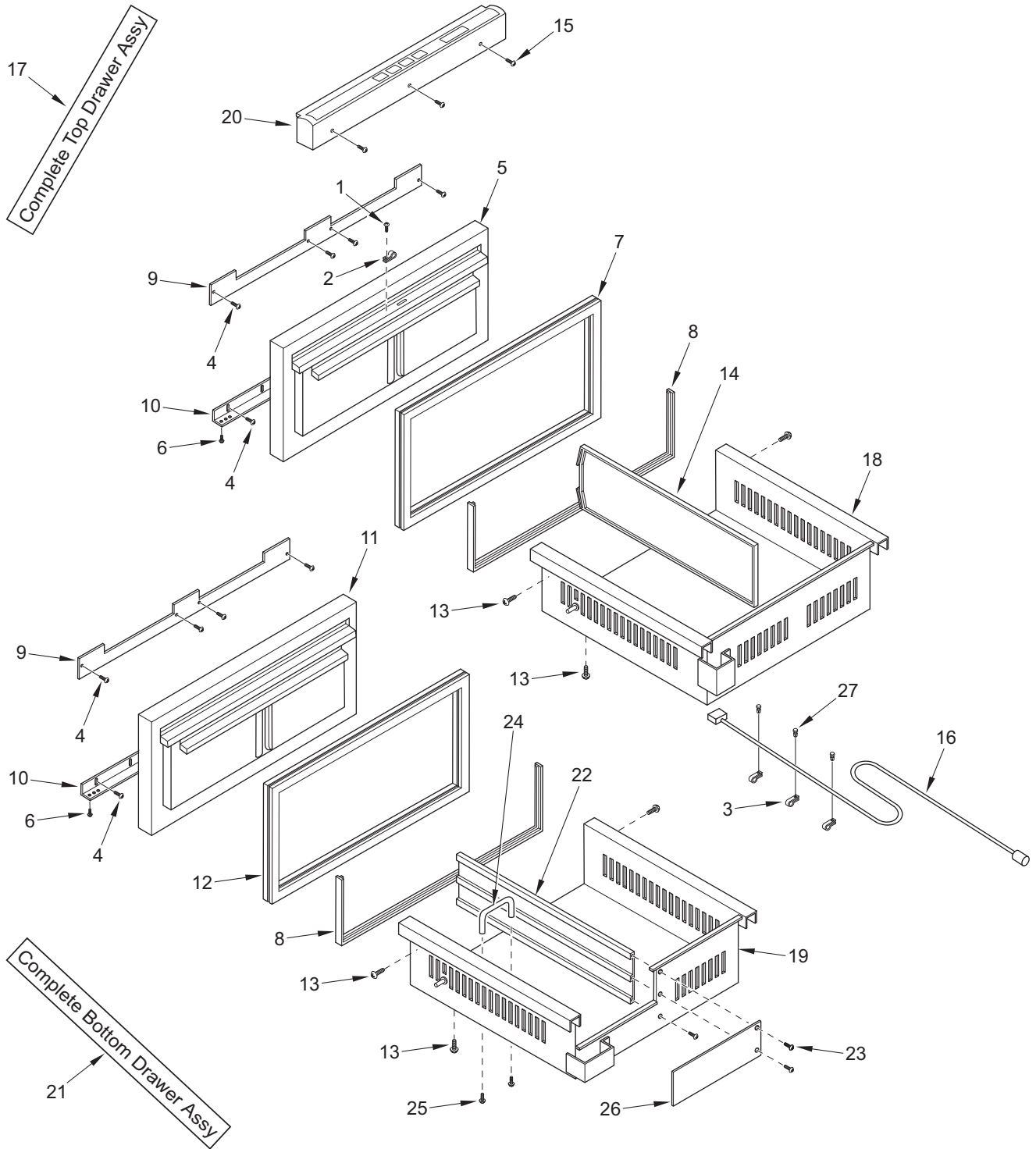


## 700BF/I-3 DRAWER VIEW PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	6200080	Screw, #8-15 x 1/2" Truss HD
2	6120190	Tube Clamp, Steel, 3/16"
3	6120280	Clamp, Tube Nylon 3/16"
4	6200720	Screw, #8-18 x 1/2 PH Truss HD
5	4131730	Upper Drawer Front Assy
6	6201500	Screw, #10X3/4 Drill PH Hex Was
7	3212220	Gasket, Drawer-UPR
8	3211560	Seal, Tub White 37-5/8"
9	3421930	Bracket, Door Panel-Upper
10	3421940	Bracket, Door Panel-Lower
11	4131750	Lower Drawer Front Assy
12	3212230	Gasket, Drawer-LWR
13	6200110	Screw, #10-12 x 5/8" Truss SS
14	3601340	Divider, Top Drawer
15	6200700	Screw, #6-20 x 5/8" PH Flat HD SS
16	3025480	Wire Harness, Display Flexible
17	4136460	Drawer Assy, Upr BF Svc
18	3414750	Tub, Upper BF Drawer
19	3414210	Tub, Lower Drawer
20	4163011	Panel Assy, Control 700BF Svce
	7004232	Panel Assy, Control 700BF Svce (RoHS)
21	4135310	Drawer Assy, LWR
22	3601420	Divider, Ice Drawer
23	6200710	Screw, #8-18X3/8" Fillister HD
24	3511040	3" Wire Pull (units with IM only)
25	6200080	Screw, #8-15X1/2" Truss HD (units with IM only)
	3550400	Hole Plug (units w/o IM only)
26	3414230	Filler Plate, Drawer tub
27	6180340	Snap Rivet, Plastic White 13/64

**NOTE:** Drawer panels on this model are a sales accessory. For part numbers of complete door panel sets or components of the door panel sets, contact the factory.

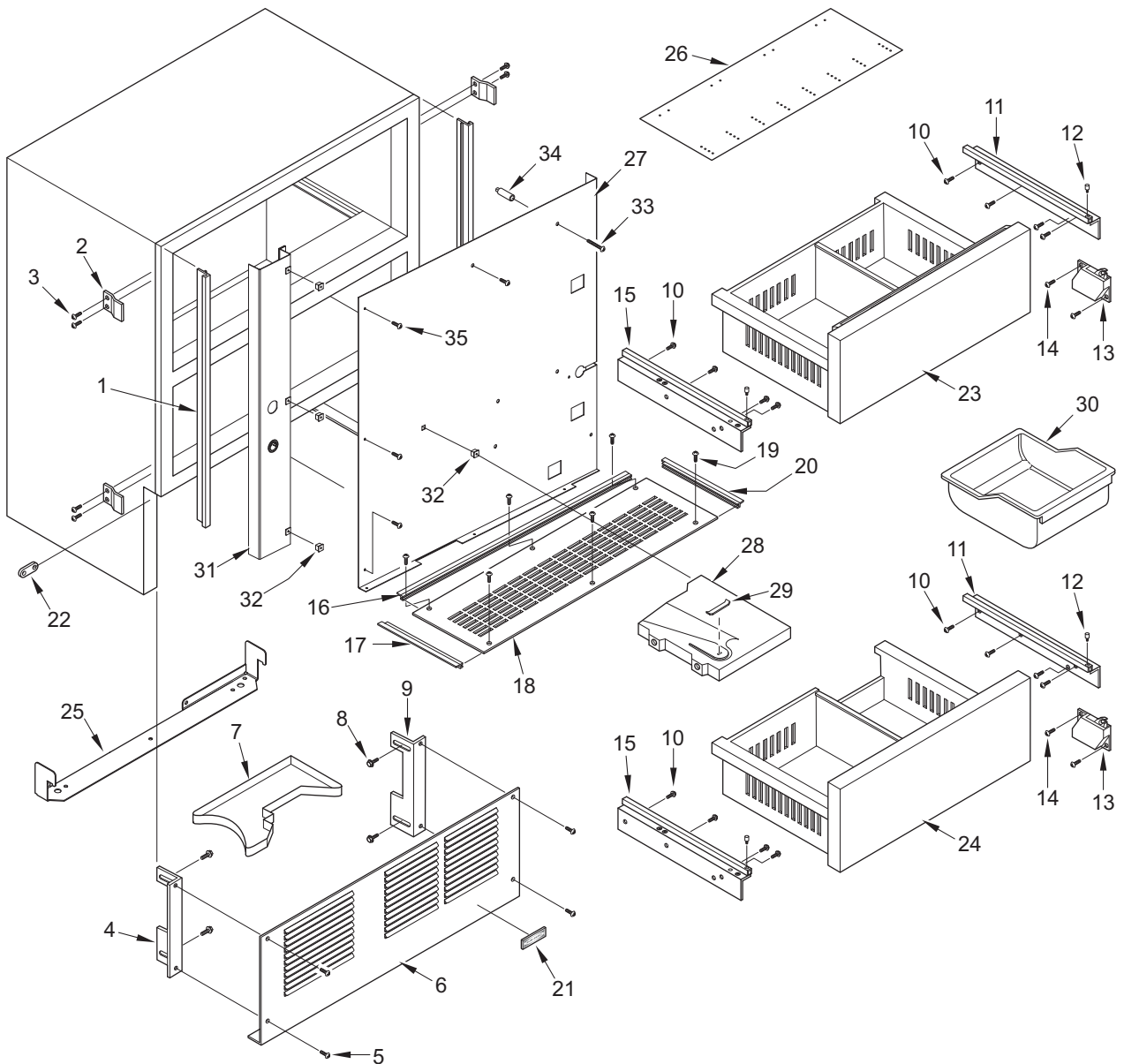
700BF/I-3 DRAWER VIEW



**700BF/I-3 COSMETIC VIEW PARTS LIST**

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	3516020	Molding, Side
2	3421510	Bracket, Ref to Cab
3	6201180	Screw, Tapping, #8 x 1/2" PH FL HD
4	0167662	Kickplate Brkt,LH
5	6200050	Screw, #10-12 x 1/2" Pan HD
6	3530430	Grille, Kickplate
7	0167450	Pan, Drain TB & UC
8	6200780	Screw, #10-24 x 1/2" PH Hex
9	0167661	Kickplate Brkt,RH
20	6202030	Screw, 1/4-20 x 1/2" But HD, Patchlk
11	4134430	Drawer Assy, Slide-RH
12	3550720	Pin, White Thread
13	3541020	Closer, Drawer
14	6200110	Screw, #10-12 x 5/8" Truss SS
15	4134440	Drawer Assy, Slide-LH
16	3211493	Sump Cover Seal-Back
17	3211492	Sump Cover Seal-LS
18	4151900	Evap. Sump Cover Assy. (Incl. Seals)
19	6200080	Screw, #8-15 x 1/2" Truss HD
20	3211491	Sump Cover Seal-RS
21	3580170	Nameplate
22	3421460	Bracket-Unit to Unit
23	NA	See Drawer View & Drawer Parts List
24	NA	See Drawer View & Drawer Parts List
25	0167550	Bracket, Anti Tip
26	3754220	Door Panel Drilling Template
27	4152332	Air Duct Assy Main, BF Srvc
28	0233491	Wire Tray
29	3450780	Clip, Wire
30	3412080	Bucket, Ice
31	4152331	Air Duct Assy LH, BF Srvc
32	6220220	Screw Grommet, 1/32 x 3/8" SQ
33	6201010	Screw, #8-15 x 2" Pan Head
34	6160310	Standoff, Nylon 1"
35	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd

700BF/I-3 COSMETIC VIEW



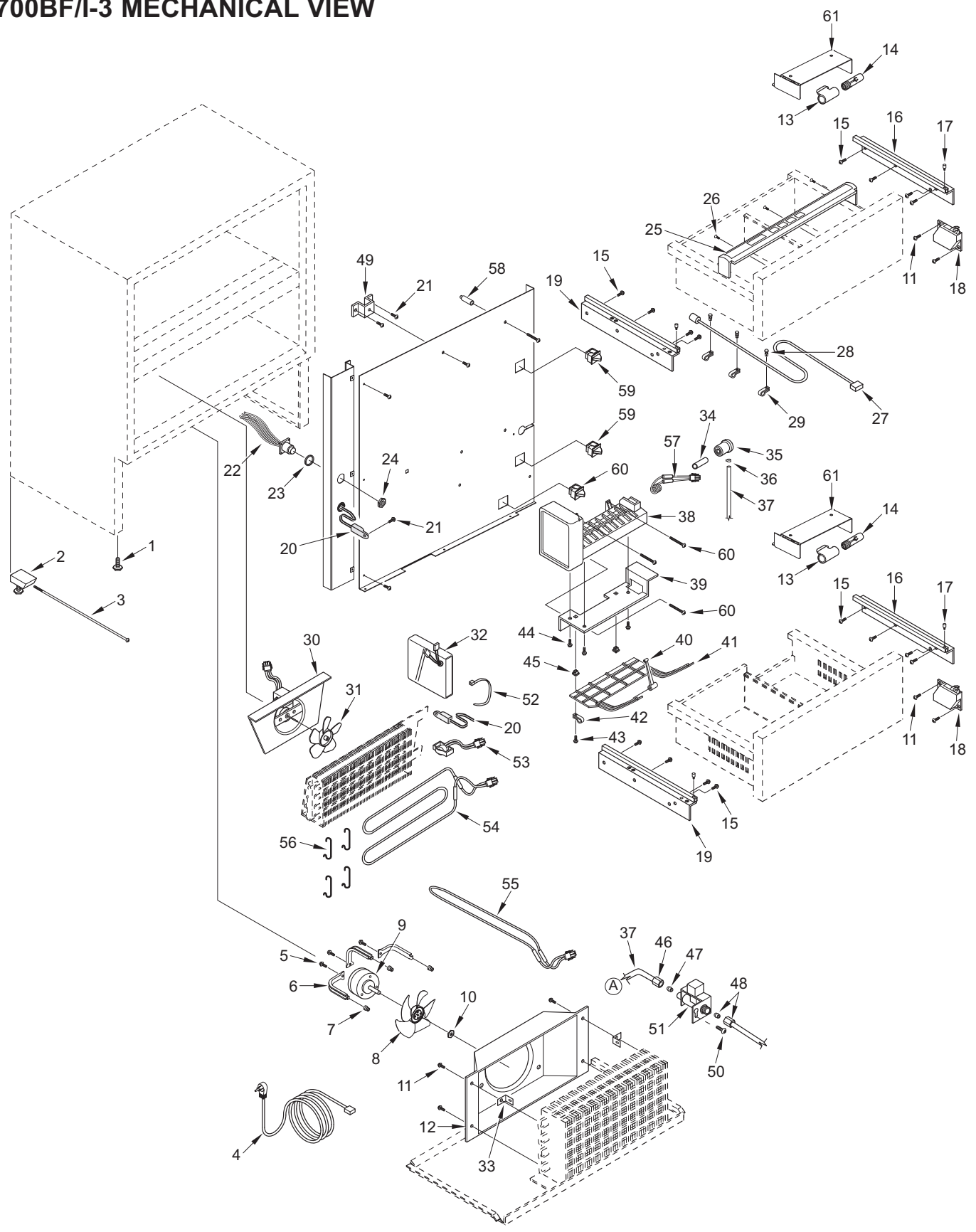


700BF/I-3 MECHANICAL VIEW PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>	<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	3570060	Bolt, Leveler 3/8-16X2-1/8	33	3450290	Bracket, Angle #8a
2	4202000	Rear Leveler Assembly	34	2605405	Tube, Extension Fill
3	3421500	Adjusting Rod	35	1607600	Tube, Inlet
4	7002603	Cord, Power Svce	36	6220470	Fill Tube Clamp
5	6201000	Screw #8-32X3/8 Thread Forming	37	2600617	Plastic Water Line (See SN Breaks)
6	0261150	Bracket, Cond Fan Mtg		3026450	Tube,Plstc Water Pex (See SN Breaks)
7	3220360	Grommet, Mtg Brkt	38	4200520	Modular Icemaker (See IM Breakdown at back of this parts manual)
8	3150800	Blade, Condenser FW-SW	39	0167700	Bracket, Icemaker
9	4200740	Motor Pkg, Cond Fan	40	3421070	Rod, Connecting
10	6150410	Nut, 1/4-20	41	3140300	Arm, Icemaker Cntrl
11	6200030	Screw, #10-12 x 5/8", Truss CP	42	6120280	Clamp, Tube Nylon 3/16"
12	4281320	Shroud Assy, Cond Fan	43	6200080	Screw, #8-15 x 1/2" Truss HD
13	3050220	Socket, Light Int Base Sngl	44	6201000	Screw #8-32X3/8 Thread Forming
14	3030060	Bulb, Light 25W 1X2-1/2	45	6220220	Screw Grommet, 1/32 x 3/8" SQ
15	6202030	Screw, 1/4-20X1/2 But HD, Patchlk	46	3520030	Icemaker Nylon Nut, 1/4"
16	4134430	Drawer Assy, Slide-RH	47	3520050	Brass Insert, Solenoid
17	3550720	Pin, White Thread	48	3520470	PCKG, Valve Fitting
18	3541020	Closer, Drawer		3024910	Tube,Plstc Water Pex (See SN Breaks)
19	4134440	Drawer Assy, Slide-LH	49	0167690	Bracket, Grounding
20	4204150	Thermistor, ASM Srvc Pkg	50	6200780	Screw, #10-24X1/2" PH Hex Washer
21	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	51	4202790	Water Valve (See SN Breaks)
22	4204020	Wire Harness, Display Replacement		7004267	Valve, WaterQC Svce (See SN Breaks)
23	6160370	Gasket, Rubber 13/16 MP3	52	6120450	Locking Cable Tie 9.7" BLK
24	6151010	Nut, Plastic 13/16-28 UNS	53	3082090	Terminator, Defrost
25	4163011	Ctrl Assy, BF/BFI Srvc	54	3070020	Heater, Defrost
26	6200700	Screw, #6-20 x 5/8" PH Flat HD SS	55	3013540	Heater, Drain Tube
27	3025480	Wire Harness, Display Flexible	56	1801100	Clip, SS Heater Blower
28	6180340	Snap Rivet, Plastic White 13/64	57	3070210	Heater, Fill Tube
29	6120280	Clamp, Tube Nylon 3/16"	58	6160310	Standoff, Nylon 1"
30	4201940	Evap Fan Motor Assy	59	3060140	SPST Light Switch
31	3150060	Blade, Fan 5-Prop 5-1/2"	60	3060130	SPST Fan/Icemaker Switch
32	7002875	Control Assy, Base Main Board Svce	61	7006006	Bracket, Light Svce
	7004666	Control Assy, Main Svce (RoHS)			



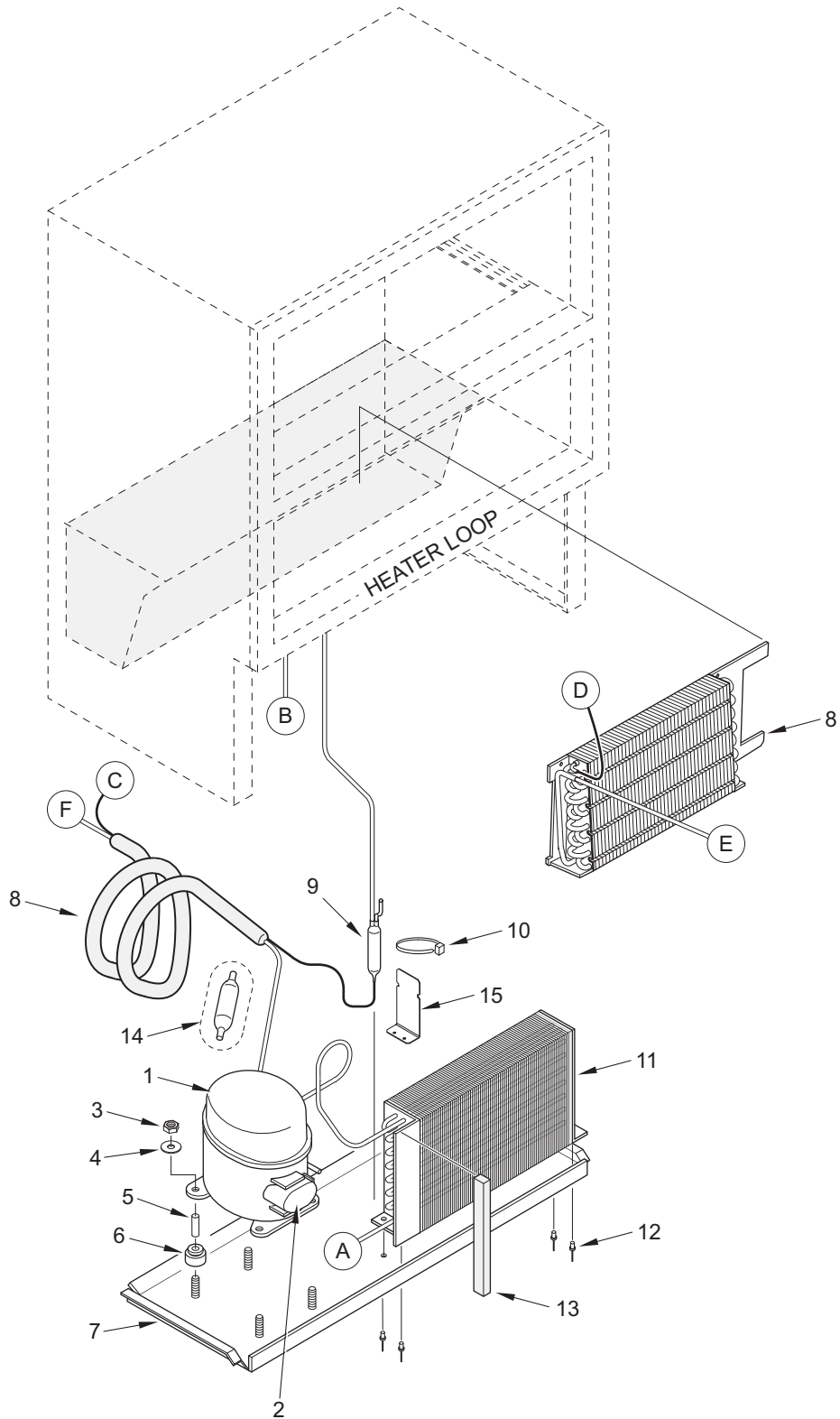
**700BF/I-3 MECHANICAL VIEW**



**700BF/I-3 SEALED SYSTEM VIEW PARTS LIST**

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	7002345	Compressor Assy, EGUS70HLP Svce
2	3112621	Electrical Assy, EGUS70HLP (Used with EGUS70HLP Comp.)
	3112214	Electrical Assy, EGU70 (Used with EGU70HLC Comp.)
	3111350	Relay, (8EA403) (Used with FGS70HA Comp.)
	3111380	Overload, (4TM283ULB) (Used with FGS70HA Comp.)
	7005578	Capacitor, 12 Mf Svce (Used with EGUS70HLP Comp.)
	3111270	Capacitor (20Mf) (Used with EGU70HLC & FGS70HA Comp's.)
	7005579	Term Cvr Spring, EGZ80 Svce (Used w/EGUS70HLP & EGU70HLC)
3	6150220	Nut, 5/16-18 Hex Zinc
4	6240050	Flat Washer, 5/16"
5	6160070	Sleeve, 5/16 x 7/16 x 7/8"
6	3150170	Rubber Grommet, Large, 15/16"
7	4311120	Tray, Unit Assy
8	4204240	Evap/Heat Exchanger Assy, Freezer
9	3014230	Filter-Drier, High Side
10	6120170	Locking Cable Tie, Red, 11-1/2"
11	7002551	Condenser, Svce
12	6180040	Pop Rivet, 3/16X1/8 Grip
13	6230370	Adhesive Back Foam Strip, 1 x 1/2
14	3014100	Suction Line Drier (Service Only)
15	7005783	Bracket, Drier Svce

700BF/I-3 SEALED SYSTEM VIEW



**MODULAR ICEMAKER PARTS LIST**

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	4200520	Modular Icemaker
2	627790	Support/IM Housing
3	489163	Screw #10-32 X 43/64
4	628366	Module & Motor Assembly
5	681249	Screw
6	3140160	Icemaker Cover
7	627796	Thermostat Retainer
8	627985	Thermostat
9	627843	Ejector
10	628356	Bearing & Inlet
11	628228	Mold & Heater Assembly
12	627788	Ice Stripper
13	3140200	Shut-off Arm

MODULAR ICEMAKER VIEW

